

## ENVIRONMENTAL POLICY

Stephens & George Print Group was established in 1912 and consists of two sheet-fed printing divisions and two print finishing divisions. In order to provide its customers with the highest quality printed material S&G are committed to using equipment at the forefront of printing technology.

We recognise that our operations will have an effect on the local and global environment. As a consequence, the company recognises the importance of considering the environment at all stages of the printing and finishing processes and are actively working towards reducing our impact.

In order to demonstrate our commitment to continuous improvement, including the prevention of pollution, we set and review specific environmental objectives and targets based against our environmental aspects. Our environmental management system is held under constant review and we also undertake an annual compliance review to ensure that we act in accordance with all relevant environmental legislation.

Stephens & George has also taken into account further environmental considerations with the company's accreditation to the FSC and PEFC Standards, which provide an environmentally responsible approach to forestry management and control of paper which is the main raw material used within the printing process.

In addition the company will endeavour to:

- Reduce carbon emissions via energy efficiencies;
- Comply with all relevant environmental legislation, regulations and approved codes of practice.
- Protection of the environment by striving to prevent and minimise our contribution to pollution to land, air, and water.
- Minimise waste production and encourage recycling throughout the site.
- Lower solvents usage by implementing new technology.
- Conserve natural resources used in manufacturing and despatch operations.
- Maintain Duty of Care requirements through the safe storage and disposal of waste.
- Reduce noise to the lowest levels practicable.
- Retain best housekeeping standards in and around the site.
- Operate in a responsible manner communicating best environmental practice to all employees.
- Maintain an environmental management system that reflects the principles outlined above.

**Copies of this Environmental Policy will be provided to all interested parties upon request.**



Andrew L G Jones  
Group Managing Director

10th January 2018

